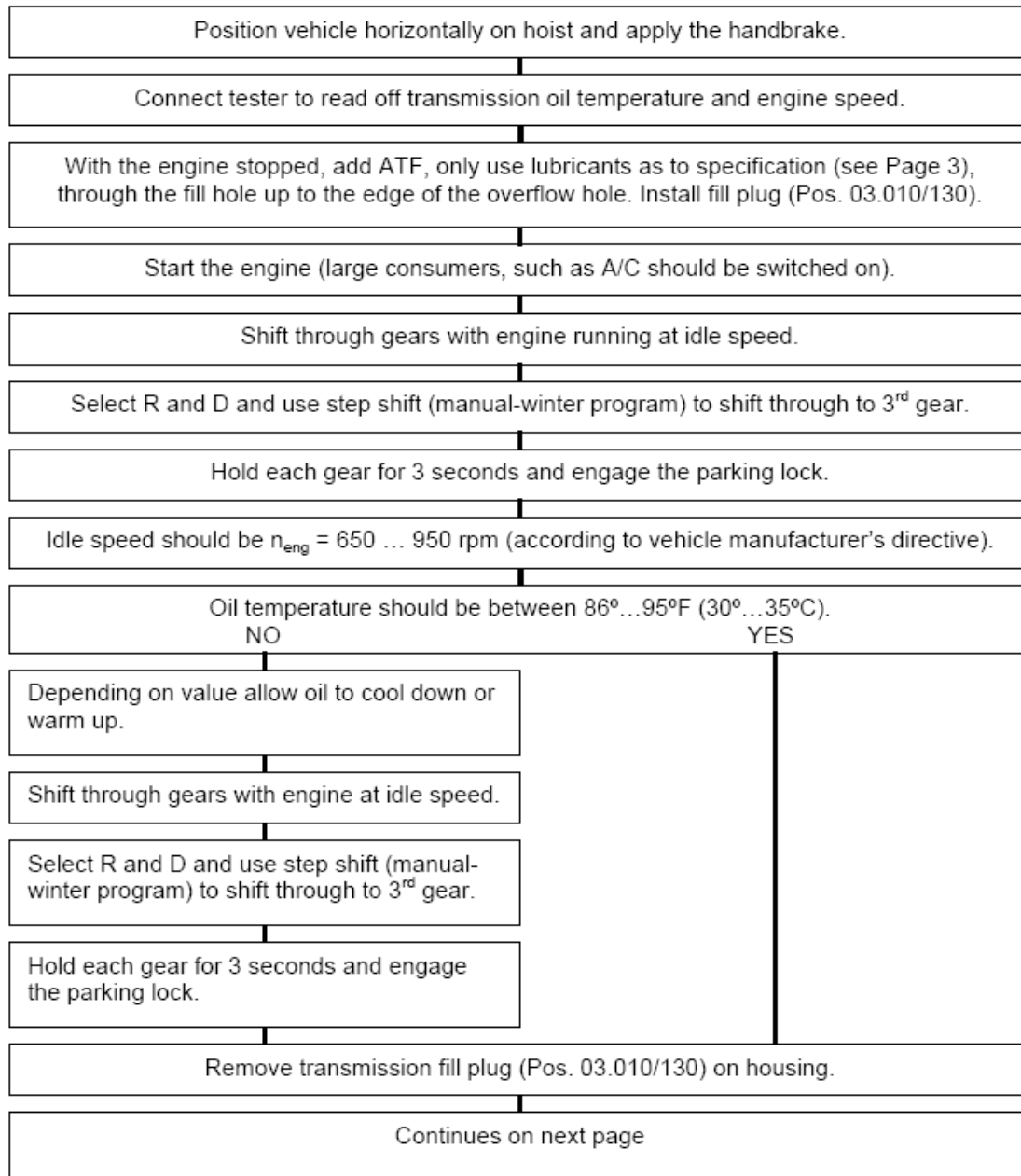


## 5HP24A General Transmission Oil Filling Procedure



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Oil emerges at oil temperature below 95°F (35°C).	
NO	YES
Oil level in transmission is below minimum.	
Add ATF, only use lubricants as to specification (see Page 3), through the fill hole until oil emerges from fill hole.	
Wait until oil temperature reaches 104°F ±18°F (40°C ±10°C).	
Oil temperature must not exceed 122°F (50°C).	
Allow time for excess oil to drip then install transmission fill plug (Pos. 03.010/130). Torque fill plug to 80Nm ±8Nm (see also Repair Manual).	

