Service Training





The New Audi A6 Avant '05

Self-Study Programme 344

The New Audi A6 Avant '05

Audi is adding a new chapter to the success story of the Avant.

The new Audi A6 Avant '05 represents a unique blend of design and dynamism, driving pleasure and functionality.

Here is a car that exhibits a unity and harmony of design.

Measuring 4.93 metres in length, 1.86 metres in width, and 1.46 metres in height, the new Audi A6 Avant '05 visibly sets a new standard in terms of its proportions.

The lines of the car combine the clear architecture typical of Audi with other core elements of the brand's progressive design.

The already classic proportions of the Avant's silhouette, with its high shoulder line, narrow windows all round, coupé-like roofline and shallow sloping tail end, have been infused with added dynamism.



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The self-study programme provides introductory information regarding the design and function of new models, automotive components or technologies.

Reference

Note



For maintenance and repair work, always refer to the current technical literature.

Overview

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Dimensions of the Audi A6 Avant '05.



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Tailgate

In the new Audi A6 Avant '05, an inner tailgate hinge is implemented for the first time.

The hinge is attached to the upper roof crossrail at the rear so that it is located behind the tailgate seal, and thus inside the occupant cell.



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When the tailgate is closed, the hinge is concealed behind the trim panel and is not visible from the interior.

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This hinge arrangement and function has the following advantages:

- no corrosion,
- no sealing problems,
- internal wiring,
- no grommets are needed to seal through-holes in the body,
- larger cargo area

possibility for electric tailgate drive.



Safety system

The goal was to implement a protection system that offers a very high level of safety, thereby raising still further the high safety standard set by the current Audi fleet.

The many safety requirements for the new Audi A6 Avant ´05 included meeting all current legislation, as well as achieving a top rating in consumer tests.

Audi's internal specifications often increase the challenges to the development team.

This was the case with the Audi A6 saloon introduced to the market in the 2005 model year; likewise with the new Audi A6 Avant ´05.

The occupant protection system in the Audi A6 Avant '05 was largely adopted from the saloon. Due to the modifications to the body, however, several components were adapted to the new parameters.

A new gas generator with dual threshold deployment for the front passenger front airbag will be implemented in the Audi A6 saloon in early 2005. This module will be fitted to all models world-wide. The new Audi A6 Avant ´05 will be equipped with this airbag from rollout.

Reference



For further information on the safety system, please refer to Self-Study Programme 323 - Audi A6 '05.

Front passenger front airbag

- Airbag igniter 1, front passenger side N131
- Airbag igniter 2, front passenger side N132

The front passenger airbag consists of a casing in which are housed two pyrotechnic gas generators separated by a partition. A propellant in the form of tablets and hollow tabs is used.



Airbag igniter 1, front passenger side N131

If igniter I is electrically activated by the airbag control unit J234, it ignites priming charge I. Under the resulting pressure, the flame passes through the rupture disc and ignites propellant charge I. On account of the hollow propellant tabs, the complete propellant charge ignites more quickly. The metal filter cools and treats the developing gas before it flows through the outlets to the airbag. The task of the first gas generator is to inflate the airbag.



Airbag igniter 2, front passenger side N132

The airbag control unit defines the time interval between the deployment of airbag igniter 1, front passenger side N131 and airbag igniter 2, front passenger side N132 according to the type and severity of the accident. The task of the second gas generator is to inflate the airbag to its full size.

The second gas generator has exactly the same function as the first gas generator.



The 2.7I V6 TDI with common rail

The 3.0I V6 TDI was modified in several respects to fill the gap between the 2.5I V6 TDI with distributor injection pump and the 3.0I V6 TDI with common rail injection. A wide range of diesel engines in various sizes is therefore available to the customer.



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The engine number is located on the cylinder block at the front right adjacent to the vibration absorber.



Specifications	
Engine code	врр
Type of engine	V6 diesel engine
Displacement	2698 cm ³
Power output	132 kW (180 bhp)
Torque	380 Nm at 1400-3300 rpm
Bore	83 mm
Stroke	83.1 mm
Compression ratio	17:1
Weight	220 kg
Firing order	1 - 4 - 3 - 6 - 2 - 5
Engine management	Bosch EDC-16CP+ common rail injection system with max. 1600 bar operating pressure and 8-port piezo injectors
Exhaust emission control	Oxidising catalytic converter, maintenance free diesel particulate filter (optional), lambda probe and cooled exhaust gas recirculation
Exhaust emission standard	EU 4

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Modifications to the 2.7l engine

- The stroke was reduced from 91.4 mm to 83.1 mm by modifying the crankshaft, con-rod and piston
- Cast exhaust manifold and steel compensator without air-gap insulation
- Deletion of the shield plates above the manifolds
- Piezo injectors with eight-port nozzles instead of seven-port nozzles
- An inlet restrictor has been integrated into the fuel rail for each injector



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Crankshaft drive

The basis is the 3.01 V6 TDI CR engine, i.e. the engine block with 90 mm cylinder spacing was adopted, likewise the 83.0 mm cylinder bore. The crankshaft, the con-rod and the pistons were modified so that a swept volume of 2698 cm³ was obtained by changing the stroke.



In-rail restrictor

The closing of the injector produces a pulse which propagates from the injector to the fuel rail and is reflected back to the injector. In this connection, the injector pintle and injector pintle seat are subjected to a high mechanical load (bounce). A restrictor is installed upstream of each injector to dampen the pulses in the fuel rail. This restrictor dampens the incoming and outgoing pulses and so prevents the injector pintle from colliding with the injector pintle seat.

The restrictor is mechanically press-fitted into the fuel rail.



Piezo injector

To reduce particulate emissions still further and to optimise combustion, 8-port injectors are used in place of 7-port injectors. This enables the fuel to be more finely atomised and provides a smoother combustion process.

Note

When replacing the injector, pay attention to the genuine parts number!

Running gear

A steel-spring suspension is used in the basic version of Audi A6 Avant `05. In comparison with the running gear in the A6 saloon, the set-ups for the springs, dampers and anti-roll bars have been revised. In the Avant, too, there are suspension systems for front-wheel-drive and quattro versions. The dynamic suspension system is available in the basic version. A sport suspension, which lowers the overall car's ride height by 15 mm compared to the dynamic suspension system, is available as an optional extra. Heavy-duty running gear, which raises the car's ride height by 15 mm compared to the dynamic suspension system, is also optional.





Adaptive air suspension (aas)

A modified aas system is optional in the Audi A6 Avant '05. By comparison with the aas in the A8, there is no distinction to be made between the aas standard suspension and the aas sports suspension. The following fundamental differences exist between the aas in the A6 and the aas in the A8:



body acceleration senders are integrated in the wheel arch



modified pressure accumulator design, mounted to luggage compartment floor

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separate spring/damper arrangement

Running gear

Dampers

The Audi A6 Avant ´05 with aas also has continuously adjustable rebound and compression damping characteristics.

The front and rear axle dampers differ in respect of their design from the dampers on the A8. The electrically activated damping valve is located on the exterior of the damper tube.

For this reason, and also because the dampers for the A8 and A6 are sourced from different systems suppliers, we refer to the suspension system on the A6 as a Continuously Controlled Electronic Suspension (CES) system.



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Separation of the rear axle springs and dampers

The advantages of this configuration are an optimised through-loading width and low boot floor. A boot protects the complete air spring against ingress of dirt. Due to the size of the air springs, no additional air volume is required, which is the case with the A8 D3. The boot can be replaced by a service workshop.

A new aluminium trapezoidal link was developed for the aas.



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Ride heights

The modes implemented in the Audi A6 Avant ´05 are the same as in the A8. However, the ride heights are different. The following conditions apply to the aas in the Audi A6 Avant ´05:

In "dynamic" mode, the car's ride height is lowered permanently by 15 mm compared to "automatic" mode.

When the "lift" mode is selected, the car body is raised by 15 mm compared to "automatic" mode.

The lowering of the suspension by 15 mm at motorway speeds in "automatic" mode is also implemented in the Audi A6 Avant ´05. In the A6, there is no further reduction in ride height in "dynamic" mode, which is the case in the A8.

The same conditions as on the A8 must be met in order to select and quit the various modes.



System failure response

If the electrical damping valve is deenergised in case of failure, a default damping force characteristic takes effect. In this case, the damper works like a conventional (non-controlled) damper.



aas with MMI Basic

The aas system is available in the Audi A6 Avant '05 in combination with MMI and also, alternatively, in combination with MMI Basic .



344_027

Running gear

New special tools

The following new special tools are used for aas in the Audi A6 Avant '05:

T 40082/1-6 spring blocker for air springs

Due to the modified installation dimensions, the spring blockers used for the A8 are unsuitable for the A6. The advantage of using spring blockers on the A6 front axle is that subsequent replacement of the upper transverse rods is no longer needed.



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T 40081 ramp

When the system is fully vented , the suspension will be so low that, in case of unfavourable dimensional tolerances, a car jack cannot be used. In such case, the vehicle is driven up onto the 8 cm high ramps. A car jack or an auto-hoist can then be used.

A new test adapter with the type designation **VAS 1598/53** is used for the air spring control unit.



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344 018

adaptive cruise control (acc)

A new generation of the acc is used in the Audi A6 Avant '05. This acc incorporates the following modifications:

the exterior dimensions and weight of the acc unit (sender and control unit) were substantially reduced.

regard to lane-changing and winding country roads.



The number of radar transceivers integrated into the sender was increased from three to four. As a result, it was possible to increase the beam angle from 8 degrees to 16 degrees. By increasing the range of the sensor, objects in the path of the vehicle can be detected earlier. The maximum range of the object detector was increased to 180 metres from 150 metres. The acc functionality was significantly improved with



Running gear

A heater was integrated into the bumper insert in front of the sender. It effectively prevents the build-up of snow or ice on the surface of the bumper in front of the sender in wintry road conditions. As a result, higher system availability is assured.

The heater is powered by the adaptive cruise control unit.

The heater is switched on and off in dependence on the ambient temperature.

The dynamic response of the vehicle in acc mode under acceleration and under braking can now be adapted to suit the driver's preferences by selecting a driving program in addition to the distance setting function. Three different driving modes can be activated with the MMI (for detailed information, refer to the current operating instructions).



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ESP

The Bosch 8.0 ESP system previously featured in the A6 saloon will also be used in the Audi A6 Avant '05.Several new functions will be implemented for use of the Bosch 8.0 ESP system in the Audi A6 Avant '05. To implement these auxiliary functions, the processing power of the ESP control unit was enhanced by increasing the clock frequency to 60 MHz from 48 MHz. The new control unit will also be rolled out at the same time in the A6 saloon.

Modified hydraulic brake assistant control protected by capyright. Capying for private or commercial purposes, in part or in whole, is r

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Automatic activation of the hazard warning light system

If the brakes are applied hard, the hazard warning light system is activated automatically to alert traffic following on behind. On vehicles with the Highline trim, the surfaces of the brake lights are also enlarged, depending on the country specification.



344_040

Extended understeer correction

When a vehicle is understeering, it can be stabilised by braking the wheels on the inside of the corner. However, if the cornering speed of the vehicle is too high to achieve the required curve radius, this action alone will not be sufficient. In such case, all four wheels are braked and engine torque is simultaneously reduced. A slightly higher brake pressure is applied to the inside rear wheel. In this way, the road speed of the vehicle is reduced and the vehicle is stabilised.

Automatic stabilisation of the car-trailer combination

Slight swinging movements of a trailer can amplify in such a way as to cause a critical driving situation. This situation usually occurs at road speeds between 75 and 120 kph.

If the trailer begins to swing when the vehicle is travelling at a speed above the critical threshold, the oscillation amplitude of the trailer will progressively increase. The only way to reduce the swinging of the trailer is to reduce speed to below the critical threshold.

The swinging movements also excite periodic oscillation of the towing vehicle about its vertical axis. These yaw movements are monitored by the yaw rate sender and evaluated by the ESP control unit. If defined limits are exceeded, the ESP control Protected by copyright. Copying for private or commercial purposes, in part of interviewe, is not unit instructed the engine control unit of AC 2000 AG does not guarantee or accept any liability al purposes, in part or in whole, is not torque in order to slow the vehicle down mfathis this document. Copyright by AUDI AG. action is insufficient, all four wheels are braked simultaneously by the ESP control unit.

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Enhanced acc braking comfort

On vehicles with acc, two additional pressure sensors are installed in the lines between the ESP unit and the front-axle brake calipers. The previous method, whereby the actual brake pressure was calculated in the control unit, is less accurate than the direct measurement method, particularly at low brake pressures. Using the data supplied by the pressure sensors, ESP can control the build-up of brake pressure more precisely. This results in shorter reaction times, and braking becomes more comfortable.



Brake pressure sensor



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Bus topology





Immobiliser in automatic gearbox

In the Audi A6 Avant '05, the automatic gearbox was integrated into the immobiliser. This is the case with both 6-speed automatic gearbox 09L and multitronic gearbox 01J. With model year '06 or later, the automatic gearboxes in the A6 saloon and in the A8 will also have an immobiliser function.

These gearboxes have a control unit which is integrated into the gearbox (mechatronics). The relatively sophisticated, and hence secure, installation location serves as a deterrent to parts theft. Because engagement for power transmission is dependent on the gearbox control unit, this immobiliser offers good protection against vehicle theft.

The immobiliser still has the type designation "Immobiliser 4", because it uses the same technology as in the A8 '03.



Immobiliser topology

Matching

The procedure for matching the gearbox control unit is similar to the procedure for matching the engine control unit.

Furthermore, the gearbox is able to accept a new identity. If a key is stolen and the complete key set is replaced, all control units integrated into the immobiliser can assume a new identity.

The immobiliser still has the type designation "Immobiliser 4", because it uses the same technology as in the A8 '03.

Response to non-matched control unit

If only the gearbox control unit is not matched, can the engine can be started in the usual fashion. The gearbox control unit detects the missing or false immobiliser information. This is indicated to the driver by an inverted selector lever position indicator on the centre display of the dash panel insert. If a new control unit is used, the vehicle can be operated in an emergency mode with a maximum speed of approx. 20 kph, provided that the control unit has not previously been matched to any other vehicle. If the control unit has already been installed in another vehicle, emergency operation will not be possible. The selector lever can be engaged by the driver. However, the control unit will prevent tractive power from flowing to the output shaft. As with other immobiliser components, it is only possible to match such a control unit in a vehicle of the same model, i.e. a gearbox which has already been matched to an A8 cannot be matched to an A6.

Gearbox modifications

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The 01J gearbox has no mechanical emergency running mode. The modifications to the immobiliser relate only to the software and certain electronic components in the gearbox control unit.



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6-speed automatic gearbox

In the case of the 09L and 09E gearboxes, the hydraulic control unit was modified in addition to the software and the hardware so that there is no power transmission when deenergised. To achieve this, the characteristics of several electric pressure control valves have been inverted.



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Overview of the infotainment systems



MMI basic plus with CD navigation system	MMI	
Monochrome 6.5" screen	7" colour screen	
Speicher Navigation Route Neues Ziel positionieren 2-ZIELED INCOLSTRUT, ZENT 2-ZIELE: (D) MÜRCHHOLZH, ZEN Ziel (D) NÜRHBERG, ZENTRUM Nav-Info 12 12:00 Starten	Speicher Radio FM Band HR2 Kultur HR3 Pop SWR Pop RPS Eins Pop Bayern 4 Klassik B 5 AKT Nachrichten	
8-key control panel	8-key control panel	
In the glove compartment – incl. radio module – incl. navigation module – incl. single CD drive for navigation or audio CD	In the dash panel	
DSP sound system with 160 W total power output in the luggage compartment rear left for 10 loudspeakers	DSP sound system with 160W total power output in the luggage compartment rear left for 10 loudspeakers	
Radio with diversity radio antenna and TP memory function, integrated into the operating and display unit control unit	Radio with dual tuner, diversity radio antenna and TP memory function, in the luggage compartment, rear left	
CD changer in the glove compartment	CD changer in the glove compartment	
CD navigation system integrated into the operating and display unit control unit	-	or commercial purposes, in part or in whole, is n AUDI AG does not guarantee or accept any liabil nation in this document. Copyright by AUDI AG.
		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
-	2. CD changer in the glove compartment	
Bluetooth mobile phone preparation integrated into the centre armrest	Bluetooth mobile phone preparation integrated into the centre armrest	12.2
BOSE 6000 amplifier with – BOSE Audi-Pilot – 8-channel amplifier with 270 W total power output – 13 loudspeakers	BOSE 6000 amplifier with – BOSE Audi-Pilot – 8-channel amplifier with 270 W total power output – 13 loudspeakers	
-	DVD navigation system in the luggage compartment, rear left	
-	Permanently installed telephone incl. cordless handset	
-	Voice control system in the K-box	
-	Analog TV receiver	
	Analog TV receiver and digital TV receiver	

Convenience electronics

Tailgate drive control units J605 and J756

Introduction

For increased user convenience, an automatic tailgate is optional in the new Audi A6 Avant '05. The automatic opening and closing function is implemented by two electric motors mounted on the tailgate hinges. Each electric motor has a stepup gear, a magnetic coupling, measuring sensors and an electronic control unit. The tailgate drive on the driver side (left-hand side) is the system master; it is connected to the convenience CAN bus. The tailgate drive on the front passenger side is the slave.



344 034



Automatic opening

Opening of the automatic tailgate can be initiated by pressing the centre button on the remote control Protkey, or by pulling the release button on the driver's or in wh perrdoon, or by pressing the handle on the tailgate The ccept a vöpening cycle can be interrupted by repeating thet by AUD initiating operation. Pressing again the centre button on the remote control key or the tailgate release button in the driver's door continues the interrupted opening cycle.



Tailgate release button in the driver door

Saving the limit position of the tailgate

If the tailgate was stopped in an intermediate position, this position can be saved as a future end position. To do this, the "close" button on the tailgate must be pressed for at least 5 s. Please note that this function is only available as of a minimum opening angle of 45 degrees.



"Close" button in the tailgate

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Automatic closing

For safety reasons, automatic closing can only be initiated with the tailgate "close" button or with the tailgate handle. Automatic closing can also be interrupted by repeating either operation.

Pressing the "close" button or the tailgate handle again would, however, not continue the closing cycle, but would initiate an opening cycle.

The magnetic coupling

The torque generated by the electric motor to open and close the tailgate is transmitted via a magnetic coupling. The magnetic coupling consists of a permanent magnet and a solenoid. When the tailgate is opening, the magnetic effect of the right. Copying for permanent magnet is intensified by the solenoid so d by AL that a sufficiently high torque can be transmitted orrectness from the electric motor.

The permanent magnet alone can hold the tailgate in an open position against its weight and against the pressure of the gas-filled spring. When the tailgate is opened or closed manually, the solenoid produces a magnetic field which neutralises the magnetic effect of the permanent magnet. The magnetic coupling is open and the tailgate can move freely.

Manual tailgate operation

When the tailgate is moved manually from a stopped intermediate position, the deenergised holding torque is overcome and the "Manual" mode is activated. This manual movement is detected by means of Hall sensors, whereupon the control units energise the couplings in the "freewheel" direction. When movement stops, the couplings is deenergised after approximately one second and the tailgate holds its position automatically. A second possible way to operate the tailgate manually is to open the closed tailgate by means of the tailgate handle button. The couplings will then also be energised in the "freewheel" direction. This state is maintained for approximately 0.5 seconds after releasing the handle button. If no manual operation is detected during this phase, the couplings will again be energised in the "open" direction and the tailgate will open automatically.



Speed control

The torque needed to open and close the tailgate is dependent upon several factors, such as the momentary vehicle position, ambient temperature and momentary tailgate position. For this reason, a speed regulator was implemented in the control unit; it adjusts the momentary motor speed to a default speed characteristic. Motor speed is controlled via a high-frequency PWM signal which controls the motor current.

Sensors

Road speed is monitored by a Hall sensor on the left tailgate drive. The right tailgate drive also has a Hall sensor which detects when "manual" mode is required. An additional three small Hall sensors on the left-hand side monitor the direction of movement of the tailgate and the current tailgate position. The Hall sensors are also used for antipinch protection.

This is implemented by a speed/distance detection oses, in system of an obstruction detected, the drive will not guarante stop. If an obstruction is detected during a closing ent. Copy cycle, the tailgate is reopened approx. 4 degrees.



344_053

Hall sensor PCB for the detecting the direction of movement of the tailgate and the tailgate position

Transport mode and standby current management

When transport mode is activated, the tailgate control unit is activated, too. In this condition, the tailgate must be operated manually. The electric motors are deactivated and only manual operation is possible. The same applies to standby current management from power-off stage 2.

Deactivating the electrical tailgate drive

The following system faults will cause the electric tailgate drive to be deactivated:

- No CAN communication with driver door control unit J386
- No CAN communication with convenience system central control unit J393
- No CAN communication with entry and start authorisation control unit J518
- Components protection in convenience system central control unit J393 active
- The tailgate power latching system does not start up when the tailgate is open or the startedup power latching system provides no feedback to the convenience system central control unit J393

Convenience electronics

System overview - Tailgate control unit



- The tailgate control unit J605 receives the vehicle speed signal from the ABS with EDL control unit J104. For safety reasons, automatic tailgate opening and closing are deactivated at a vehicle speed of 3 kph.
- If the tailgate control unit J605 receives from the trailer detector control unit the information "trailer detected", the automatic tailgate operation will also be deactivated for safety reasons.



- The tailgate control unit master J605 communicates with the tailgate control unit slave J756 via a singlewire bus specified by systems supplier Valeo (no LIN bus).
- Via the wake-up line, the tailgate control unit master J605 can wake up the tailgate control unit slave J756. This is the case if the convenience CAN bus is reactivated in Sleep Mode, or if the interior tailgate release is operated while the convenience CAN bus is in Sleep Mode. The slave tailgate control unit wakes up the master control unit J605 if manual operation of the tailgate is detected.
- The function block of the rear right power latching motor shows two sensors. They have the task of monitoring the two end positions of the power latching system and informing the convenience system central control unit when they are reached.

Convenience electronics

Slave start connectors in the engine bay

To make the A6 more service-friendly, slave start connectors are installed in the engine bay of the Audi A6 Avant '05 and the A6 saloon from model year '06.

Here, the slave start connectors are much more readily accessible than in the luggage compartment. The slave start connectors are located above the right-hand suspension strut tower. The positive pole is concealed below a red plastic cover. The slave start connector was deleted from the luggage compartment.



344_023

The advantage of locating the slave start connector in the engine bay is that the charger cannot be directly terminated to the battery by mistake. In the event that a charger is terminated directly to the battery, the energy management control unit J644 not know if the battery is charged, and, in some situations, may activate power-off stages even in case of a charged battery. This will ultimately cause loads to be shut down unnecessarily.







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Self-study programmes on the Audi A6 Avant

SSP 323 Audi A6 '05

- Introduction to the vehicle
- Body engineering
- Occupant protection
- Air conditioning

Order number: A04.5S00.06.20



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SSP 324 Audi A6 '05 Running Gear

- Front axle technology
- Rear axle technology
- Steering system
- ESP
- Electromechanical Parking Brake EPB

Order number: A04.5S00.07.20

SSP 325 Audi A6 ´05 Engines and Transmissions

- 3.0 V6 TDI Common Rail
- 3.2 V6 FSI
- Manual transmissions 01X, 02X, 0A3
- 6-step automatic transmission 09L
- Multitronic 01J

Order number: A04.5S00.08.20





SSP 326 Audi A6 '05 Electrical Systems

- Networking
- Bus topologies
- Convenience electronics
- Infotainment

Order number: A04.5S00.09.20

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AUDI AG D-85045 Ingolstadt Technical status: 02/05

Printed in Germany A05.5S00.13.20